

TECHNICAL BROCHURE

Environment Monitoring Solutions













Environmental Monitoring Solutions (EMS) deliver end-to-end monitoring of essential parameters, supporting proactive problem-solving across diverse workplace environments.



#1 Safety First

Detect and respond to environmental risks before they become hazards.



#2 Protect Health

Maintain clean air, and a healthy work environment.



#3 Streamlined Audits

Generates audit trails & Part 11 compliant reports



#4 Gain Real-time Insights

Get continuous monitoring 24/7 to maintain optimal work conditions.



#5 Improve Profits

Use data to improve Operational Equipment Efficiency (OEE).





What we **Control & Change** starts with measurement.





Environment Monitoring Solution (EMS)

A smart, one stop solution for the enterprise to achieve sustainability initiatives. Remotely monitor and maintain environmental parameters as per regulations, across all locations and facilities from a single dashboard.

The system can be customised with any parameters through cloud-connected sensors (portable / fixed) to generate audit-ready incident reports. Furthermore, one can share zone-specific reports defined by the location hierarchy. With a highly user friendly and accessible interface, smoothly transition into data-driven improvements and automated systems.

Architecture

BMS Interface



EMS application with remote config



Responsive dashboard







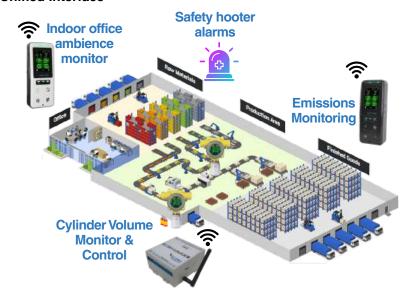






Environment Monitoring Solution (EMS)

Unified Interface



Key Features



Real-time data at configurable intervals



Air Quality Index (AQI) as per CPCB



OTA Firmware Upgrade



Download & email diverse set of reports



Scheduled maintenance reminders

Privacy



Encrypted server ensures data privacy



Real time trends & analytics



Set safety limits as per preferred standards



Email notification for alarms & reminders



Data Integration with BMS



Real-Time Remote Diagnostics



Data security with custom access control

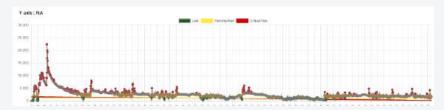


Live deployments and practical applications | Pharma

Case #1: Mitigating TVOC Exposure to Ensure Employee Safety

Concern: Persistent pungent odour in the research lab created an uncomfortable work environment for scientists.

Instantaneous alarms: Consistent exceedance of safe limits for TVOC were detected. **Correction:** Supplemental exhausts and ventilation in chemical storage areas adopted to protect employee health.

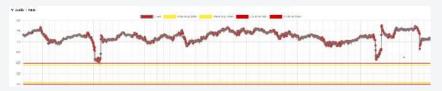


Case #2: Preventing Infrastructure Damage Through Humidity Control

Concern: Metal infrastructure in the labs was repeatedly damaged due to uncontrolled rusting.

Data: Humidity was observed to be far higher than the acceptable limits leading to condensation inside the lab after the office hours.

Correction: Dehumidifier integrated with the HVAC system thus reducing condensation and preventing equipment rust.



Case #3: Optimising Exhaust Infrastructure Through Data-Driven Analysis

Concern: Expansion of the laboratory required additional infrastructure and thus exhaust to be added on the terrace. A challenge arose due to space and weight constraints. **Historical Trands:** Analysis: Bleeder position and energy consumption monitored to

Historical Trends Analysis: Bleeder position and energy consumption monitored to determine exhausts that were under utilized.

Energy Savings: Multivariate analysis (MVA) done to establish correlation and determine efficiency of the exhaust duct and use the under utilized systems.







Proprietary products designed to deliver Custom solutions.





SMART ENVIRONMENT MONITOR (SEM)

The Smart Environment Monitor is capable of detecting invisible threats of diffused toxic & flammable gases and possible machine malfunctions.

A versatile device with Configurable sensors and continuous remote monitoring that triggers alerts & notification (for immediate and long-term exposure) helping to pin-point the root cause.

As an edge device (with an interactive touchscreen) connecting to the server wirelessly, it makes portable or fixed real-time monitoring effortless.

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IAQ Variant

We also provide specific devices to assess the overall quality of the indoor environment with: PM10, PM2.5, CO2, TVOC, Oxygen, Temperature & Humidity

Features



SOS Button for Emergencies



Visual & Audible Alarms when unsafe



3 months of event log data



10+ hours battery &/ AC Power



Preventive Maintenance



Remote cloud monitoring



SMART ENVIRONMENT MONITOR (SEM)

Technical Specifications

Specification	Value
Operating Temperature	0 - 45 °C
Operating Humidity	15 - 90 %RH
Display	2.4" resistive touch display
Alerts	Critical (High, Low), STEL (Short Term Exposure Limit), Warning (High, Low), TWA (Time Weighted Average) & Sensor Fault
Keys	Power, Mute, SOS
Memory	2 years of event log data
Connectivity	2.4 GHz Wi-Fi (802.11 b/g/n)
Power	5V 2A, Type C power adapter
Battery	4000mAh, 10+ hours
Audible Alarm	94 dB
Storage Conditions	Temperature: 10 to +40 °C ; Humidity: 15 - 90 %RH

Fixed Parameters

Parameter	Range	Resolution	Units	Working Principle
Equivalent Carbon Dioxide	400 - 65000	1	ppm	Solid state semiconductor sensing
Total Volatile Organic Compounds	0 - 65000	1	ppb	
Oxygen	0 - 25	0.1	%vol	Electrochemical



SMART ENVIRONMENT MONITOR (SEM)

Parameters List

Parameter	Range	Resolution	Units	Working Principle	
Sulphur Dioxide	0 - 20	0.1	ppm	Electrochemical	
Nitrogen Dioxide	0 - 20	0.1	ppm	Electrochemical	
Hydrogen Sulphide	0 - 100	1	ppm	Electrochemical	
Carbon Dioxide (1)	0 - 40000	1	ppm	Non-dispersive	
Carbon Dioxide (2)	0 - 10	0.1	%	Infrared	
Carbon Monoxide	0 - 1000	1	ppm	Electrochemical	
Hydrogen (1)	0 - 1000	1	ppm	Electrochemical	
Hydrogen (2)	0 - 30000	50	ppm	Electrochemical	
Ammonia	0 - 100	1	ppm	Electrochemical	
Hydrogen Chloride	0 - 10	0.1	ppm	Electrochemical	
Phosphine	0 - 1000	0.1	ppm	Electrochemical	
Ozone	0 - 20	0.1	ppm	Electrochemical	
Chlorine	0 - 10	0.1	ppm	Electrochemical	
Hydrogen Fluoride	0 - 10	0.1	ppm	Electrochemical	
Methane	0 - 10	0.1	%vol	Electrochemical	
Ethylene Oxide	0 - 100	0.1	ppm	Electrochemical	
Ethylene	0 - 100	0.1	ppm	Electrochemical	
Particulate Matter 10	0 - 1000	1	μg/m3	Laser particle counter	
Particulate Matter 2.5	0 - 1000	1	μg/m3		





INDOOR AIR QUALITY MONITOR (IAQ)

IAQ Variant Parameters

Parameter	Range	Resolution	Units	Working Principle	
Temperature	0 to +45	0.01	°C	Solid state	
Humidity	15 - 90	0.008	%RH	semiconductor sensing	
Carbon Dioxide	0 - 40000	1	ppm	Non-dispersive Infrared	
Total Volatile Organic Compounds	0 - 65000	1	ppb	Solid state semiconductor sensing	
Oxygen (optional)	0 - 25	0.1	%vol	Electrochemical	
Particulate Matter 10	0 - 1000	1	μg/m3	Laser particle counter	
Particulate Matter 2.5	0 - 1000	1	µg/m3		

Technical Specifications

Specification	Value
Operating Temperature*	0 - 45 °C
Operating Humidity*	5 - 95 %RH
Display	2.4" resistive touch display
Alerts	Critical (High, Low), STEL, Warning (High, Low), TWA & Out of Range
Keys	Power, Mute, SOS
Memory	2 years of event log data
Connectivity	2.4 GHz Wi-Fi (802.11 b/g/n)
Power	5V 2A, Type C power adapter
Battery	4000mAh, 10+ hours
Audible Alarm	94 dB
Storage Conditions	Temperature: 10 to +40 °C ; Humidity: 15 - 90 %RH



ECHO LOGGER

Introducing our state-ofthe-art data logger: the ultimate solution for all your data monitoring needs. With seamless wireless connectivity to servers, and variety of inputs, IoT enable your legacy machines or systems and monitor remotely.



Engineered for reliability and precision, our data logger ensures you capture and analyze critical information easily, providing you with unparalleled insights and control. Upgrade your data management with our powerful and user-friendly data logger today.

Technical Specifications

Specification	Value	
LED	Power, Signal strength, Server Connected, Alarms	
Analog Voltage / Current	8 channels	
SERIAL	RS485 , RS232	
Digital input	3 inputs	
Relay	2 SPST and I optional DPST	
Drain	1 open drain output	
Add-on	DAC module - 0-10V / 0-24V output	
Connectivity	Wi-Fi, GSM or Ethernet	
Power	24V, 2A	
Storage Conditions	Temperature: 10 to +40 °C; Humidity: 15 - 90 %RH non- condensing	

Connect to diverse sensor types

Control any equipment remotely

loT enable legacy machines



Live deployments and practical applications | Other Industries

Case #1: Connecting fixed sensors in Aquaculture

Problem Statement: Measure Dissolved Oxygen (DO) and pH in a aquaculture plant **Use Case:** Dissolved Oxygen (DO) and pH levels were continuously monitored in real time. Beyond just monitoring, the system automatically activated the oxygen pump whenever DO levels dropped below a defined threshold. Additionally, the device was integrated with the feeding system, enabling automated control of feed delivery based on water quality conditions.



Case #2: Gas detection and safety alarm in a manufacturing set-up

Concern: Monitoring and managing indoor air pollution in the welding zone of a manufacturing facility.

Use Case: The welding zone in the manufacturing setup is prone to high levels of smoke and airborne pollutants. Sensors connected to the EchoLogger continuously monitor air quality and trigger an alert when pollution levels exceed a defined threshold. In addition to raising alarms, the system automatically activates the auxiliary exhaust system to remove smoke and maintain a safe working environment.







" Measurement improves visibility,

Visibility leads to insights,

Insights help to stay differentiated

and win, Continuously."







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